



Evaluating the Performance of Fiber-Based Concrete Mixes for Various Applications

Project Leader: Surya Sarat Chandra Congress **Team:** Krishneswar Ramineni, Clay Caldwell

PI: Anand J. Puppala Professor | A.P. and Florence Wiley Chair Interim Director – Center for Infrastructure Renewal



TAMU Site Proprietary

NSF IUCRC CICI TAMU SITE NSF IUCRC CICI - IAB Fall 2022 Meeting



December 5-6, 2022



XAS A&M UNIVERSIT Zachry Department of Civil & Environmental Engineering

Presentation Outline

- Introduction
- Objectives
- Progress of Work
- Laboratory Testing
- ✤ Results
- Observations
- Future Work

Introduction

- ✤ Climate change and rising seawater levels → huge concerns for coastal areas
- ❖ Increase in intensity of storm surges → coastal areas are vulnerable
 □ Coastal flooding
 □ Water pollution

□ Shoreline erosion



A neighborhood in Port Arthur, Texas, flooded by Hurricane Harvey in 2017*^a

□ High salinity of coastal waters



Floods from Hurricane Ian, Naples, Florida, USA September 2022*^b

*Source: SC National Guard a , City of Naples FL Police Department b

Introduction

- Sandbags are used as barriers to control the destructive behavior of flooding
- Limitations of the current methods
 - □ Handling and logistical issues
 - □ Long-term performance of sandbags
 - **Limited resources**



Typical schematic of sandbagging method*

Objective

□ To develop optimized fiber-based concrete mixes to address the flooding and erosion-related coastal infrastructure problems caused due to climate change

Progress of Work

Task List

- Characterization of materials
- Wetting and Drying studies
 - □ Potable water (20°C)
 - □ Seawater (20°C)
 - □ Varied conditions (40°C and 4°C)
- Permeability studies
- Laboratory-scale large box studies



Laboratory Testing Concrete mix proportion

| Percentage | 60% | 50% | 40% | 30% | control |
|----------------|------------|---------|------------|---------|---------|
| Proportions | 1:3:3:10.5 | 1:3:3:7 | 1:3:3:4.67 | 1:3:3:3 | 1:3:3:0 |
| Cement (g) | 86.3 | 107.8 | 129.4 | 151.0 | 215.7 |
| Sand (g) | 322.1 | 402.6 | 483.0 | 563.6 | 805.2 |
| Pea Gravel (g) | 296.2 | 370.3 | 444.2 | 518.4 | 740.6 |
| Fiber (g) | 135.9 | 113.2 | 90.6 | 67.9 | 0 |

*Note - Proportions A:B:C:D = Cement: Fine aggregate: Coarse aggregate: Fibers



Concrete mix constituents



Concrete mixes during wetting and drying cycles



Concrete mixes after five wetting and drying cycles at 20 C

Results - 20°C-50RH-SW



Water absorption vs time for cycle 5

Water absorption vs time for mix 1:3:3:10.5

- **\Rightarrow** Fiber dosage $\uparrow \rightarrow$ Water Absorption \uparrow
- Water absorption after 2 days is constant in all the fiber mixes

Results - 20°C-50RH-SW



◆ Fiber dosage ↑→ Weight change due to drying ↑
 ◆ Weight change from drying beyond 8 days is negligible

Results - 40°C-20RH-PW



***** Fiber dosage $\uparrow \rightarrow$ Water Absorption \uparrow

***** Water absorption after 2 days is constant in all the fiber mixes

Results - 40°C-20RH-PW



Weight change from drying beyond 4 days is negligible

Results - 4°C-40RH-PW



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\Rightarrow Fiber dosage $\uparrow \rightarrow$ Water Absorption \uparrow

The water absorption after 2 days is constant in all the fiber mixes

Results - 4°C-40RH-PW



The weight change due to drying after 50 days is negligible



- Temperature and relative humidity have influence
- **\Rightarrow** Saltwater environment \rightarrow slightly more water retention than portable water
- Environment: 40°C high absorption and desorption

Observations

 Fiber mixes experienced higher water absorption and desorption (A & D) compared to control mixture

□ Control mix - 1:3:3:0 – Lowest A & D in all testing environments

□ Fiber mix - 1:3:3:10.5 – Highest A & D in all testing environments

- Percent fiber in mixes increases water absorption and desorption
- Time required for concrete mixes to attain equilibrium in both A & D

| | 20°C-50RH- SW | 20°C-50RH-PW | 40°C-20RH-PW | 4°C-40RH-PW |
|------------|------------------|--------------|--------------|-------------|
| Absorption | 2 days | 2 days | 2 days | 2 days |
| Desorption | 8 days | 5 days | 4 days | 50 days |

Future Work

- Permeability studies on optimized mix
- Large scale laboratory testing



Project: Evaluating the Performance of Fiber-Based Concrete Mixes for Various Applications

Number: 5





Project (Leader): Hiramani R. Chimauriya

Team: Surya S C Congress, Clay Caldwell, Nripojyoti Biswas PI: Anand J. Puppala Professor | A.P. and Florence Wiley Chair Interim Director – Center for Infrastructure Renewal



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Presentation Outline

Introduction

- Test Methodology
- **Control Test (Baseline)**
- Geofoam Below Footing (GBF) Tests
 - GBF 8-in. Test
 - GBF 2-in. and 4-in. Tests
- **Depth-wise Temperature Profile**
- **Conclusion**
- **Given Setup Work**



Introduction

- □ Temperature fluctuations inside the dwellings typically occur from advection, diffusion and radiation at foundation superstructure joints
- □ About 15% of all heat loss in a home is through floors or basements
- □ Thermal Encapsulation using Geofoam
 - Research Plan
 - Laboratory Testing Setups





The stack effect



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*GBF: Geofoam Below Foundation GAF: Geofoam Around Foundation



Control Test (Baseline)



Environmental Engineering

GBF 8-in. Test





GBF 2-in. and 4-in. Tests

Similar trend as 8-in. test observed

 Indoor and slab temperatures for both 2-in. and 4-in. tests are cooler than 8-in. test and closer to control

Geofoam-soil interface not significantly warmer than indoor for 2-in. test





Depth-wise Temperature Profile

- Soil temperature remains almost constant after a certain depth (i.e., a cooler "transient" layer of soil exists)
- Thickness of transient layer is influenced by the presence/ thickness of geofoam
- Heat transfer between soil and slab significantly impeded in this layer, leading to cooler soil temperature (i.e., less heat lost from slab)
- Increased geofoam thickness = Less heat lost to soil



Conclusions

 \Box Wide variation(>2°C) in indoor and slab temperature without insulation

- Geofoam insulation reduced this variation in all cases, leading to smaller difference in temperatures and thus lower energy losses
- □8-in. thick geofoam showed best performance with less than 1°C difference between indoor and slab temperature
- Increased thickness of cooler transient layer with geofoam thickness suggests disruption of heat transfer between soil and slab is a function of geofoam thickness.



Future Works

□Continue lab tests for GAF configuration

□Numerical Simulation of GBF and GAF Tests



LIFE FORMS

Project: Application of Geofoam in Thermal Encapsulation of Foundations Number: 6





Design and Testing of IFI Geosynthetic Products

Team members: Md Ashrafuzzaman Khan, Krishneswar Ramineni and Clay Caldwell

PI: Anand J. Puppala Professor | A.P. and Florence Wiley Chair Director – Center for Infrastructure Renewal



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Outline of the Presentation

- Background
- Objectives and Tasks
- Working Methodology
- Material Characterization
- □ Large Scale Box Testing
- Results
- □ Summary







Large-scale Testing Set up (6' x 6' x 2.5')

Background

 \Box Existing G-H method is valid up to *j* = 0.8

- □ The G-H method was based on the experimental study with CBR = 4; however, the design charts were developed within CBR = 1 to CBR = 3
- Need to update the calibration equation and develop design charts to facilitate the flexible pavement design with geocell





| Product ID | Aperture stability m-N/deg. |
|------------|-----------------------------------|
| BL 5 | 0.80 |
| BL6 | 0.98 |
| BL7 | 1.50 |
| FG6 (FAB) | 0.98 |

Objective and Tasks

Research Objective (Part I): Calibrate the existing G-H method for new IFI products

Tasks involved in Part I:

- Material characterization
- Conducting large-scale repeated load tests
- Calibration of G-H method

Research Objective (Part II): Development of various design charts and methods

Tasks involved in Part II:

- Design methods for reinforced unpaved road
- Design methods for reinforced paved road (modified AASHTO)

Working Methodology



Material Characterizations



Large-scale Box Testing Testing Plan

Table : Large-Scale Cyclic Plate Load Testing PlanNote: UR- Unreinforced; GG- Geogrid; GC- Geocell; FG- Fabgrid

| Testing Sequence | Test Designation | Geosynthetic type | Subgrade Soil: CBR value | Number of tests as per plan | Remarks |
|---------------------|---------------------------|-------------------------|-----------------------------|--------------------------------|---------------------------------------|
| 1 | Unreinforced (Control) | - | 1 & 3 | 2 | Completed (4 additional) |
| 2a | FG | Fabgrid (FG6) | 1 & 3 | 2 | Completed |
| 2b | GG | Geogrid (BL5, BL6, BL7) | 1 & 3 | 6 | Completed |
| 3 a | GC | Geocell (4 in.) | 1 & 3 | 2 | CBR=1 completed, CBR = 3 completed |
| 3b | GC | Geocell (6 in.) | 1 & 3 | 2 | CBR=1 completed, CBR = 3 completed |
| 4 a | GG:GC | Geocell (4 in.) + BL6 | 1 & 3 | 2 | CBR=1 completed, CBR = 3 completed |
| 4b | GG:GC | Geocell (6 in.) + BL6 | 1 & 3 | 2 | CBR=1 completed, CBR = 3 completed |
| | Total | number of testing: | | 18 | |

Large-scale Box Testing Testing Parameters

- Reinforcement were placed at the interface of base and subgrade layer
- Main objective of the repeated load testing was to determine the load distribution angles with the number of loading cycles

$$h = \frac{r}{\tan \alpha} \left(\sqrt{\frac{P}{\pi r^2 p_i}} - 1 \right)$$

 p_i = normal stress at the interface of base and subgrade layer (kPa) P = wheel load (KN) r = radius of the equivalent tire contact area (m) h = thickness of the base layer (m) α = stress distribution angle

$$\frac{1}{\tan\alpha} = \frac{1}{\tan\alpha_1} + \lambda^* \log N$$

 α = stress distribution angle for the case where the number of passes is *N*;

 α_1 = stress distribution angle for the case where the number of passes is one



----- stress distribution angle, α ----- stress distribution angle, α_1



□ Aperture stability modulus of geogrids: BL5 < BL6 < BL7

□ Maximum permanent deformation (PD) after 5000 cycles: BL5 > BL6 > BL7

PD of (BL6 + Geotextile) < FG6 \rightarrow interaction with aggregates



Results Geocell (CBR = 1)

\Box Permanent deformation (PD) with Geocell \rightarrow reduction up to 4 times

□ 3D Geocell vs 2D geogrids \rightarrow 2.6 times reduction

 \Box PD of (3D Geocell + 2D geogrids) vs 3D Geocell \rightarrow 5-10 % reduction



Results Stress distribution angle CBR = 1

Vertical stress on subgrade reduced with geosynthetic reinforcement
 Maximum vertical stress after 5000 cycles: BL5 > BL6 > BL7
 Vertical stress values were used to determine stress distribution angles



Results Updated Design Parameters (geogrids only)

 \Box Stress distribution angle (α) showed the improvement with geogrids

 $\Box \alpha$ decreases with the number of loading cycles

 \Box New calibration equation is under development including λ and k functions



Results Design Chart (under progress)



Summary

□Geosynthetic reduced the vertical stress on subgrade by 20 to 50%

□ Vertical stress distribution angle after 5000 cycles: UR < GG < GC < GG+GC

□For very soft soil, geogrid reinforced section reduced the permanent deformation (PD) by 1.5 to 2.0 times

Geocell reinforced section reduced the PD by 3 to 4 times

□Inclusion of geogrid with geocell decreased the PD by only 5-10%

G-H equation has been updated to include stiffer geogrids

Design charts are now under development

Future Scope

Deed to validate the laboratory results with field study

Currently collecting data from field- LWD, DCP, and VE-DCP



Construction site in Louisiana, having very soft Subgrade. Geocell and Geogrids were used to enhance the foundation capacity









Project: Design and Testing of IFI Geosynthetic Products Number: 7







Performance of pavement sections with H₂Ri geosynthetics

Project Leader: Nripojyoti Biswas

Team members: Md Ashrafuzzaman Khan and Krishneswar Ramineni PI: Anand J. Puppala Professor | A.P. and Florence Wiley Chair Director – Center for Infrastructure Renewal





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Presentation Outline

- Introduction
- Task Plan
- Field Test Sections
- Falling-Weight Deflectometer Test & Results
- Life Cycle Analysis
 - Sustainability Analysis
- Conclusions
- Future works in other projects

Introduction

* Objective

Evaluate the feasibility/efficiency of using H₂Ri geosynthetic for improving drainage and strength of pavement sections built on highplastic expansive soil

- Field Studies indicated efficacy of application
- Laboratory studies
 - **Control Section**
 - **Reinforced Sections**





Reinforced Section

Task Plan





Falling Weight Deflectometer (FWD) Test



| TS-1 | 15 in. Reclaimed Asphalt Pavement (RAP) base + 2 in. Asphalt Concrete (AC) layer + H ₂ Ri geotextile |
|------|--|
| TS-2 | 15 in. Flex Base (FB) + 2 in. AC layer + H ₂ Ri geotextile |
| CS | 13 in. FB + 4 in. AC layer |

Falling-Weight Deflectometer Test Results

The performance indicators selected in this study were Base Layer Index (BLI), Lower Layer Index (LLI) and AREA₇₂

$$BLI = D_0 - D_{12}$$

$$LLI = D_{24} - D_{36}$$

$$AREA_{72} = 6\left(1 + 2\frac{D_{12}}{D_0} + 2\frac{D_{24}}{D_0} + 2\frac{D_{36}}{D_0} + 2\frac{D_{48}}{D_0} + 2\frac{D_{60}}{D_0} + \frac{D_{72}}{D_0}\right)$$
Note:
$$D_0 = \text{Deflection sensor at 0 in.}$$

$$D_{12} = \text{Deflection sensor at 12 in.}$$

$$D_{24} = \text{Deflection sensor at 24 in.}$$

$$D_{48} = \text{Deflection sensor at 36 in.}$$

$$D_{48} = \text{Deflection sensor at 60 in.}$$

$$D_{48} = \text{Deflection sensor at 72 in.}$$
Flexible pavement deflection bowl

Effect of Subgrade

Falling-Weight Deflectometer Test Results

| Continu | Ctation | | <i>BLI</i> (μm) | | | <i>LLI</i> (μm) | | <i>AREA</i> ₇₂ (in.) | | | |
|---------|---------|-------|-----------------|-------|------|-----------------|------|---------------------------------|------|------|---|
| Section | Station | 2020 | 2021 | 2022 | 2020 | 2021 | 2022 | 2020 | 2021 | 2022 | |
| | 1 | 135.6 | 171.7 | 194.1 | 53.0 | 50.0 | 53.8 | 26.2 | 23.9 | 23.6 | C |
| | 2 | 165.9 | 195.1 | 194.3 | 48.3 | 46.7 | 51.6 | 24.7 | 23.1 | 23.7 | |
| | 3 | 160.1 | 181.1 | 189.4 | 48.5 | 48.5 | 52.2 | 24.6 | 23.3 | 23.9 | |
| TS-1 | 4 | 162.2 | 190.2 | 172.0 | 46.2 | 45.5 | 54.7 | 24.5 | 23.0 | 24.5 | |
| | 5 | 150.7 | 185.7 | 228.6 | 45.7 | 47.2 | 71.0 | 25.0 | 23.2 | 22.8 | |
| | 6 | 139.4 | 182.4 | 246.8 | 47.1 | 47.2 | 67.9 | 25.6 | 23.0 | 22.1 | |
| | 7 | 180.7 | 230.1 | 248.5 | 58.9 | 56.9 | 78.4 | 23.9 | 21.8 | 22.2 | |
| | 1 | 197.9 | 258.1 | 247.9 | 66.5 | 56.4 | 73.3 | 23.5 | 21.1 | 22.5 | |
| | 2 | 206.2 | 256.3 | 249.7 | 70.5 | 62.2 | 63.1 | 23.1 | 21.2 | 22.0 | |
| TC-2 | 3 | 202.3 | 248.7 | 275.0 | 73.4 | 58.4 | 61.2 | 23.7 | 21.6 | 20.9 | |
| 13-2 | 4 | 191.3 | 230.9 | 220.9 | 63.4 | 53.1 | 69.2 | 23.7 | 21.9 | 23.0 | |
| | 5 | 231.0 | 264.4 | 245.1 | 62.0 | 51.3 | 59.3 | 22.0 | 20.5 | 22.1 | 1 |
| | 6 | 208.4 | 215.4 | 207.3 | 90.7 | 57.4 | 56.3 | 23.1 | 22.4 | 22.6 | |
| | 1 | 138.7 | 222.8 | 222.9 | 49.9 | 37.6 | 50.9 | 24.7 | 20.4 | 21.7 | |
| | 2 | 133.9 | 207.5 | 216.7 | 41.0 | 36.1 | 48.9 | 24.4 | 20.6 | 21.5 | |
| | 3 | 125.1 | 201.2 | 176.0 | 39.6 | 38.9 | 49.4 | 24.6 | 21.3 | 23.6 | |
| CS | 4 | 105.5 | 185.9 | 161.4 | 42.3 | 51.3 | 57.7 | 27.2 | 22.5 | 24.7 | |
| | 5 | 105.0 | 197.4 | 176.9 | 43.2 | 45.5 | 57.7 | 27.3 | 21.9 | 23.9 | |
| | 6 | 126.7 | 187.2 | 163.6 | 45.7 | 41.7 | 52.5 | 25.7 | 22.4 | 24.6 | |
| | 7 | 117.7 | 223.3 | 202.1 | 43.6 | 45.2 | 56.0 | 26.3 | 21.0 | 22.9 | |

Sound Condition BLI < 200 μm LLI < 50 μm **Moderate Condition** 200 μm < BLI < 400 μm 50 μm < LLI < 100 μm

RAP with wicking geotextile performing better than traditional flex-base material with wicking fibers

Falling-Weight Deflectometer Test Results



Back calculated In-situ modulus and rut-life

- ♦ Moduli values of subgrade layers (all sections) ≈ 15 – 20 ksi
- ✤ Moduli values of base layers (RAP) ≈ 45 ksi
- ✤ Moduli values of base layers (FB) ≈ 25 ksi

✤ Rut-life

RAP > FB or Control

Life Cycle Analysis

Combined Assessment Framework (Das 2018)



Sustainability Analysis – Test Parameters

 $I_{Rec} = w_{1a} \times E_{E \ (material \ production)} + w_{1b} \times E_{E \ (Transportation)}$ $I_{Env} = w_2 \times GW_P$ $I_{SoEc} = w_3 \times C$ Where, $w_i = Weight \ factors$ $E_E = Embodied \ Energy$ $GW_P = Global \ Warming \ Potential$ $C = Cost \ of \ the \ process$

| Test ID | Α | В |
|--------------------|-------------------------|----------------------|
| Section ID | TS-1 | Control |
| Section Parameters | 15 in. RAP + 2 in. AC | 13 in. FB + 4 in. AC |
| | + H ₂ Ri gtx | |
| Section Length | 130 ft. | 130 ft. |
| Section Width | 15 ft. | 15 ft. |

Sustainability Analysis – Database for Analysis

Database for Calculation

| Material | Unit we | eight | Embodied energy (production) (MJ/kg) | GWP (kg eqCO ₂ /kg) | Cost (USD) | | Transportation (miles) | Embodied energy (transportat ion) MJ/metric ton-km |
|----------|---------|-------|---|--------------------------------------|---------------|------------------|---------------------------|---|
| RAP | 122 | pcf | 0.074 | 0 | \$9.5 | per ton | 0 | |
| FB | 135 | pcf | 0.083 | 0.0052 | \$12.6 | per ton | 20 | |
| GTX | 1.2 | kg/m² | 77.7 | 2.37 | \$4900 | 15'x300' roll | 100 | 1.5 |
| AC | 145 | pcf | 5 | 0.086 | \$17 | per ton | 20 | |

Sustainability Analysis – Embodied Energy

 $I_{Rec} = w_{1a} \times E_{E (material production)} + w_{1b} \times E_{E (Transportation)}$

| Resource Category | Embodied Energy (MJ) | | Consump E | otion of E nergy (% | Weighted Resource Use | | |
|----------------------|-------------------------|----------|--------------|------------------------|--------------------------|------|------|
| | Α | В | Α | В | Weights | Α | В |
| Production | 298842.0 | 224446.5 | 57.1 | 42.9 | 0.5 | 28.6 | 21.4 |
| Transportation | 2823.6 | 18213.0 | 13.4 | 86.6 | 0.5 | 6.7 | 43.3 |
| | | | | | I _{Rec} | 35.3 | 64.7 |

RAP with wicking geotextile has lower Embodied Energy as compared to traditional section

Sustainability Analysis – Environmental Impact

 $I_{Env} = w_2 \times GW_P$

| Environmental Impact Category | Emission Category Contribution | | Contribution to Emission Category (%) | | | Weighted Environmental Impact | |
|--|--------------------------------------|--------|--|------|------------------|-------------------------------------|------|
| | Α | В | Α | В | Weights | Α | В |
| Global warming potential: kgCO ₂ e | 7383.7 | 5158.8 | 58.9 | 41.1 | 1.0 | 58.9 | 41.1 |
| | | | | | I _{Env} | 58.9 | 41.1 |

RAP with wicking geotextile has higher kg eq. of CO₂ emission as compared to traditional section

Sustainability Analysis – Socio-Economic Impact

 $I_{SoEc} = w_3 \times C$

| Socio- economic Impact Category | Cost C Contri | ategory ibution | Contı C | ribution ategory | Weighted Environmental Impact | | |
|--|------------------|--------------------|------------|---------------------|-------------------------------------|------|------|
| | Α | В | Α | В | Weights | Α | В |
| Cost of Treatment: USD | 3927.5 | 2595.0 | 60.2 | 39.8 | 1.0 | 60.2 | 39.8 |
| | | | | | I _{SoEc} | 60.2 | 39.8 |

RAP with wicking geotextile has higher cost of implementation as compared to traditional section

Sustainability Analysis

| $I_{SUS} = W_1 \times I_{Env} + W_2$ | $\times I_{SoEc} + W_3$ | × I _{Rec} | | | |
|--|-------------------------|----------------------|-------------------------|-------------|-------------|
| Section ID | Α | B | Weights | Α | В |
| | (1) | (2) | (3) | (4)=(3)*(1) | (5)=(3)*(2) |
| Resource consumption index, <i>I_{Rec}</i> | 35.3 | 64.7 | 0.3 | 11.6 | 21.4 |
| Environmental impact, <i>I_{Env}</i> | 58.9 | 41.1 | 0.3 | 19.4 | 13.6 |
| Socio-economic index, I _{SoEc} | 60.2 | 39.8 | 0.3 | 19.9 | 13.1 |
| | | Sustainability index | I _{sus} | 50.9 | 48.1 |

RAP with wicking geotextile is marginally less sustainable as compared to traditional section

Conclusions

- Falling-weight deflectometer studies indicate that RAP+H₂Ri section performance is comparable to Control Section
- This corroborates results from APLT tests and in-situ monitoring results (Dec 2021 meeting)
- Senefits of application of the novel studies were verified using laboratory studies (May 2022 meeting)
- Sustainability assessment indicates GHG emissions during production of geotextile and cost of geotextile are major factors affecting sustainability benefits of the project
- Future benefits could be realized with the inclusion of Resiliency Function

Future Works in Other Projects

Field Construction

Length of the section- 250'



Installation of Wicking geotextile at the interface of subgrade and subbase

Slide Courtesy: Dr. Bora Cetin, MSU

Field Construction





Trenches at the shoulder

Slide Courtesy: Dr. Bora Cetin, MSU

Field Construction



Sensor Installation

Slide Courtesy: Dr. Bora Cetin, MSU

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Project: Performance of pavement sections with H₂Ri geosynthetics Number: 8

