



Evaluating the Performance of Fiber-Based Concrete Mixes for Various Applications

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May 8-9, 2023



EXAS A&M UNIVERSIT Zachry Department of Civil & Environmental Engineering

TAMU Site Proprietary

Presentation Outline

- Introduction
- Objectives
- Progress of Work
- Laboratory Testing
- ✤ Results
- Observations
- Future Work

Introduction

- ❖ Increase in intensity of storm surges → coastal areas are vulnerable
 □ Coastal flooding
 □ Water pollution

□ Shoreline erosion



A neighborhood in Port Arthur, Texas, flooded by Hurricane Harvey in 2017*^a

□ High salinity of coastal waters



Floods from Hurricane Ian, Naples, Florida, USA September 2022*^b

*Source: SC National Guard a, City of Naples FL Police Department b

Introduction

- Sandbags are used as barriers to control the destructive behavior of flooding
- Limitations of the current methods

□ Handling and logistical issues

- □ Long-term performance of sandbags
- **Limited resources**



Objective

□ To develop optimized fiber-based concrete mixes to address the flooding and erosion-related coastal infrastructure problems caused due to climate change

Progress of Work

Task List



Laboratory Testing

Concrete mix proportion

Percentage	60%	50%	40%	30%	control
Proportions	1:3:3:10.5	1:3:3:7	1:3:3:4.67	1:3:3:3	1:3:3:0
Cement (g)	86.3	107.8	129.4	151.0	215.7
Sand (g)	322.1	402.6	483.0	563.6	805.2
Pea Gravel (g)	296.2	370.3	444.2	518.4	740.6
Fiber (g)	135.9	113.2	90.6	67.9	0

*Note - Proportions A:B:C:D = Cement: Fine aggregate: Coarse aggregate: Fibers



Concrete mix constituents



Concrete mixes during wetting and drying cycles



Concrete mixes after five wetting and drying cycles at 20 C

Laboratory Testing

Permeability studies

- Hydraulic conductivity of the concrete mixes was measured as per ASTM D5084
- Falling Head method was used
- Sample size: 6-inch dia and 2.5-inch height

 $k=2.303\frac{aL}{At}*\frac{h_1}{h_2}$

Where, k = Hydraulic conductivity a = Cross section area of standpipe A = Cross section area of sample L = Height of sample $h_1, h_2 = head$ before and after test



Dry concrete mixes samples in molds



Permeability test setup

Laboratory Testing

Compressive strength tests

- Compressive strength testing was performed as per ASTM D2166
- **Sample size: 2-inch dia and 4-inch height**
- **Strain rate: 1% per minute**
- **Split Tensile strength tests**
- Split tensile strength was performed on 6inch dia and 2.5- inch height sample
- **Strain rate: 1% per minute**



Compressive strength sample preparation





Split tensile strength samples

Results - 4°C-20°C-50RH-SW



Weight change vs time for cycle 5

Weight change vs time for mix 1:3:3:10.5

❖ Fiber dosage ↑→ Weight change due wetting and drying ↑
 ❖ Water absorption after 2 days is constant in all the fiber mixes

Results – Permeability

The coefficient of permeability, k of the fiber mixes was similar range of sand permeability (Das et.al 2017)

The control mix showed the lowest permeability among the fiber mixes

The permeability of control mixes is 7 x 10⁻⁶ ft/sec which fall in range of pervious concrete (Qin et.al 2015)



Permeability of fiber mixes

Results – Compressive Strength

- Concrete mix has the highest compressive strength compared to other fiber mixes
- Compared to concrete control mix all

fiber mixes showed elastic properties

 The fiber mixes showed very low compressive strength ranging from 25.46 psi to 8.02 psi corresponding

to 10% strain.



Compressive strength of fiber mixes after 28 water curing

Results – Split Tensile Strength

- Concrete mix has the highest split tensile strength compared to other fiber mixes
- All fiber mixes showed better elastic properties compared to the concrete control mix
- The fiber mixes showed very low tensile strength ranging from 7.25 psi to 0.72 psi



Observations

- Fiber mixes experienced higher water absorption and desorption (A & D) compared to control mixture
 - □ Control mix 1:3:3:0 Lowest A & D in all testing environments

□ Fiber mix - 1:3:3:10.5 – Highest A & D in all testing environments

- Percent fiber in mixes increases water absorption and desorption
- The coefficient of permeability of fiber mixes ranged between 7.5 to 9.2 x 10⁻⁵ ft/sec
- Control mix has better strength properties compared to fiber mixes

Future Work

Large scale laboratory testing

References

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Project: Evaluating the Performance of Fiber-Based Concrete Mixes for Various Applications Number: 5



Application of Geofoam in Infrastructure Application of Geofoam in Thermal Encapsulation of Foundations

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Team: Clay Caldwell, Nripojyoti Biswas, Surya S C Congress PI: Anand J. Puppala Professor | A.P. and Florence Wiley Chair Director – Center for Infrastructure Renewal



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Presentation Outline

Introduction

- Test Methodology
- □ Control Test (Baseline)
- Geofoam Around Footing (GAF) Tests
 - GAF 8-in. Test
 - Indoor Temperature: Control vs GAF
- Results Summary
- Conclusions
- **Given Setup Work**



Introduction

- □ Temperature fluctuations inside the dwellings typically occur from advection, diffusion and radiation at foundation superstructure joints
- □ About 15% of all heat loss in a home is through floors or basements
- □ Thermal Encapsulation using Geofoam
 - Research Plan
 - Laboratory Testing Setups





The stack effect



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*GBF: Geofoam Below Foundation GAF: Geofoam Around Foundation



Control Test (Baseline)





GAF 8-in. Test

- Temperature fluctuations between locations significantly reduced
- □Significantly warmer indoor temperature compared to control test (>10 °C) warmer
- Increased temperature observed within the whole setup – reduced heat loss
- □Side walls coldest





Indoor Temperature: Control vs GAF

- Similar trend of increased temperature observed in all 3 GAF tests.
- While significant increase in performance was observed compared to control test, not much difference was observed between different thicknesses
- Comparing the gain in performance, the 2 in. thick geofoam might be more efficient than 4 in. and 8 in. options



Results Summary





Conclusions

Two configurations of geofoam insulation on slab-on-grade foundation tested

Two modes of heat transfer influenced by the tested configurations:

Heat lost to the soil below the footing (GBF)

Heat lost to ambient air through shallow soil layer (GAF)

 \Box Better performance of GAF \rightarrow Heat lost to ambient air controlling factor

Thickness of geofoam has less influence than the insulation configuration
 in. thick geofoam, under GAF configuration found to be most suitable option



Future Works

□Repeat lab tests for other grades of geofoam

□Numerical Simulation of GBF and GAF Tests

OUTCOMES

- □Clay Caldwell is recruited as a PhD student
- □We submitted ASCE Geocongress paper Geotechnical Special

Publication



LIFE FORMS

Project: Application of Geofoam in Thermal Encapsulation of Foundations Number: 6







Design and Testing of IFI Geosynthetic Products

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Team Members: Krishneswar Ramineni Clay Caldwell, Nripojyoti Biswas PI: Anand J. Puppala Professor | A.P. and Florence Wiley Chair Director – Center for Infrastructure Renewal



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Outline of the Presentation

- □ Background and Objective
- □ Laboratory Investigation
- Results
- □ Model Calibration
- **Design Procedure**
- □ Summary





Large-scale Testing Set up (6' x 6' x 2.5')

Background and Objective

Background:

- Need to evaluate the effectiveness of different IFI products based on laboratory testing
- □ Need to calibrate the design equation
- □ Need to develop design charts to assist the engineer for future design

Objective:

- Perform large-scale repeated load test to quantify the benefits from different IFI products
- Develop design charts and tables for unpaved and paved roads with geosynthetics



Product ID	Product Type	Aperture stability m-N/deg.	Height (in.)
BL5	Planar	0.80	-
BL6	Planar	0.98	-
BL7	Planar	1.50	-
FG6 (FAB)	Planar	0.98	-
GG4	3D	-	4
GG6	3D	-	6

Laboratory Investigation Testing Plan

Table : Large-Scale Cyclic Plate Load Testing PlanNote: UR- Unreinforced; GG- Geogrid; GC- Geocell; FG- Fabgrid

Testing Sequence	Test Designation	Geosynthetic type	Subgrade Soil: CBR value	Number of tests as per plan	Remarks
1	Unreinforced (Control)	_	1&3	2	Completed (4 additional)
2a	FG	Fabgrid (FG6)	1 & 3	2	Completed
2b	GG	Geogrid (BL5, BL6, BL7)	1 & 3	6	Completed
3a	GC	Geocell (4 in.)	1&3	2	CBR=1 completed, CBR = 3 completed
3b	GC	Geocell (6 in.)	1 & 3	2	CBR=1 completed, CBR = 3 completed
4a	GG:GC	Geocell (4 in.) + BL6	1&3	2	CBR=1 completed, CBR = 3 completed
4b	GG:GC	Geocell (6 in.) + BL6	1 & 3	2	CBR=1 completed, CBR = 3 completed
	Tota	18			

Laboratory Investigation Design parameters

- Reinforcement were placed at the interface of base and subgrade layer
- Main objective of the repeated load testing was to determine the load distribution angles with the number of loading cycles

$$h = \frac{r}{\tan \alpha} \left(\sqrt{\frac{P}{\pi r^2 p_i}} - 1 \right)$$

 p_i = normal stress at the interface of base and subgrade layer (kPa) P = wheel load (KN) r = radius of the equivalent tire contact area (m) h = thickness of the base layer (m) α = stress distribution angle

$$\frac{1}{\tan\alpha} = \frac{1}{\tan\alpha_1} + \lambda^* \log N$$

 α = stress distribution angle for the case where the number of passes is *N*;

 α_1 = stress distribution angle for the case where the number of passes is one



---- stress distribution angle, α ----- stress distribution angle, α_1

Results Planar Reinforcement (Geogrids)

- □ Aperture stability modulus of geogrids: BL5 < BL6 < FG6 < BL7
- □ Maximum permanent deformation (PD) after 5000 cycles: BL5 > BL6 > FG6 > BL7 □ PD for CBR 3 \approx 60 to 70% of CBR 1



Results Effect of 3D Geosynthetic (Geocell)

Dermanent deformation (PD) with Geocell \rightarrow reduction up to 4 times

□ 3D Geocell vs 2D geogrids \rightarrow 2.6 times reduction

 \Box PD of (3D Geocell + 2D geogrids) vs 3D Geocell \rightarrow 5-10 % reduction



Results Stress Distribution Angle for CBR = 1

□ Vertical stress on subgrade reduced with geosynthetic reinforcement

□ Maximum vertical stress after 5000 cycles: BL5 > BL6 > BL7

□ Vertical stress values were used to determine stress distribution angles



Results Updated Design Parameters (geogrids only)

 \Box Stress distribution angle (α) showed the improvement with geogrids

 $\Box \alpha$ decreases with the number of loading cycles

 \Box New calibration equation is under development including λ and *k* functions



Model Calibration Updating k & λ

S.N.	E2 or E _{subg}	E ₁ /E ₂ or E _{base} /E _{subgrade}	r/h	j	Remarks	_	
1	5	4	1.0	0.00	G-H	[$ \rightarrow k \& \lambda $
2	5	4	1.0	0.32	G-H		
3	5	4	1.0	0.65	G-H		
4	5	4	0.6	0.00	G-H		
5	5	4	0.6	0.32	G-H	- I - r	
6	5	4	0.6	0.65	G-H		$k = (0.62 - 0.41 i + 0.13i^2)(E_1/E_2)^{0.59}(r/h)^{-0.1}$
7	1	5	0.5	0.00	Current	┝╴╹	
8	1	7	0.5	0.80	Current		
9	1	11	0.5	0.98	Current	- I - r	
10	1	7	0.5	1.50	Current		$\lambda = (0.43 - 0.52 i + 0.19i^2)(E_1/E_2)^{0.5}(r/h)^{1.74}$
11	3	3	0.5	0.00	Current		
12	3	3.5	0.5	0.80	Current		
13	3	5	0.5	0.98	Current		
14	3	4	0.5	1.50	Current		
1	— lz						
tan a	— к +	/ i0g(/v)					

 $\frac{r}{\tan \alpha} = (0.62 - 0.41 j + 0.13 j^2) (E_1 / E_2)^{0.59} (r/h)^{-0.11} + (0.43 - 0.52 j + 0.19 j^2) (E_1 / E_2)^{0.5} (r/h)^{1.74} \log(N)$

Model Calibration Design Charts (based on laboratory test results)



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Design Procedure Structural Design of Pavement

Design methods for reinforced unpaved road

Design methods for reinforced paved road (modified AASHTO)

For unreinforced road section, $SN_u = a_1h_1 + a_2h_2 + a_3h_3$ (1)

For reinforced road section, $SN_u = a_1h_1 + a_{2r}h_{2r} + a_3h_3$ (2)

From equation 1 & 2, $a_{2r} = a_2 \times (h_2/h_{2r}) = a_2 \times BCR$



Design Procedure BCR and Layer Coefficients for IFI Products



Layer coefficients:

$$a_{BL5} = BCR_{BL5} \ge aUR = 2.29 \ge 0.14 = 0.32$$

$$a_{BL6} = BCR_{BL6} \ge a_{UR} = 2.60 \ge 0.14 = 0.36$$

$$a_{BL7} = BCR_{BL7} \ge a_{UR} = 2.95 \ge 0.14 = 0.41$$

Note:

The results presented here are based on laboratory test results and we still need to validate our findings based on full-scale field studies.

Design Procedure Table for Layer Coefficients (allowable settlement 38 mm)

 \Box Layer coefficients \rightarrow increases with the stiffness of geosynthetics

 \Box Layer coefficients \rightarrow decreases with the increase of subgrade stiffness

	<i>j</i> = 0.8				<i>j</i> = 0.98				<i>j</i> = 1.5			
Subgrade CBR	N=10	N=100	N=1000	N=10000	N=10	N=100	N=1000	N=10000	N=10	N=100	N=1000	N=10000
0.25	0.37	0.37	0.37	0.37	0.41	0.41	0.41	0.40	0.48	0.48	0.48	0.47
0.50	0.38	0.38	0.37	0.37	0.42	0.42	0.41	0.41	0.49	0.49	0.48	0.48
0.75	0.39	0.38	0.37	0.37	0.43	0.42	0.41	0.41	0.50	0.49	0.48	0.47
1.00	0.39	0.38	0.37	0.36	0.43	0.42	0.41	0.40	0.51	0.49	0.47	0.46
1.25	0.39	0.37	0.36	0.35	0.44	0.42	0.40	0.39	0.51	0.48	0.46	0.45
1.50	0.39	0.37	0.35	0.35	0.44	0.41	0.39	0.38	0.51	0.47	0.45	0.44
1.75	0.39	0.36	0.35	0.34	0.44	0.40	0.39	0.38	0.50	0.46	0.44	0.43
2.00	0.39	0.36	0.34	0.34	0.43	0.40	0.38	0.37	0.49	0.46	0.44	0.42
2.25	0.38	0.36	0.34	0.33	0.43	0.40	0.38	0.37	0.49	0.45	0.43	0.42
2.50	0.38	0.35	0.34	0.33	0.42	0.39	0.38	0.37	0.48	0.45	0.43	0.42
2.75	0.38	0.35	0.34	0.33	0.42	0.39	0.38	0.37	0.48	0.44	0.43	0.42
3.00	0.38	0.35	0.34	0.34	0.42	0.39	0.38	0.37	0.47	0.44	0.43	0.42

Summary

Geosynthetic reduced the vertical stress on subgrade by 20 to 80%

□ Vertical stress distribution angle after 5000 cycles: UR < GG < GC < GG+GC

□For very soft soil, geogrid reinforced section reduced the permanent deformation (PD) by 1.5 to 2.0 times

Geocell reinforced section reduced the PD by 3 to 4 times

□Inclusion of geogrid with geocell decreased the PD by only <mark>5-10%</mark>

G-H equation has been updated to include stiffer geogrids

Design charts were developed to assist future design with IFI products

LIFE FORMS

Project: Design and Testing of IFI Geosynthetic Products Number: 7







Performance of pavement sections with wicking geosynthetics

Project Leader: Nripojyoti Biswas

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Presentation Outline

- Introduction
- Field Test Sections- H₂Ri Geosynthetics
- Construction of H₂Ri Pavement Sections
- H₂Ri Geosynthetics Completed Tasks
- H₂Ri Geosynthetics LCCA
- Field Test Sections- RS580i Geosynthetics
- Falling Weight Deflectometer (FWD) Test
- Field Observations RS580i section with RAP
- Conclusions

Introduction

Objective

Evaluate the feasibility/efficiency of using wicking geosynthetic for improving drainage and strength of pavement sections built on highplastic expansive soil

- Field Studies indicated efficacy of application
- Non-destructive tests showed sections performed remarkably well
- Laboratory studies provided evidence of improvements
- Preliminary sustainability analyses shows need for more robust study
- Potential to use similar novel geotextiles in the future?





Construction of H₂Ri Pavement Sections



H₂Ri Geosynthetics – Completed Tasks

- Results from in-situ monitoring of test sections shows benefits of wicking fibers (Dec 2020 and May 2021 meeting)
- Non-destructive tests using APLT and FWD provided benefits of geosynthetic layer as compared to unreinforced layers (Dec 2021 meeting)
- Senefits of application of the novel gtx were verified using laboratory studies (May 2022 meeting)
- Preliminary sustainability assessment indicates GHG emissions during production of geotextile and cost of geotextile are major factors affecting sustainability benefits of the project (Dec 2022 meeting)
- Need to develop a comprehensive Life Cycle Cost Analysis (LCCA) for the H2Ri geotextile (cradle-to-gate + End-of-life)
- Investigate benefits of other similar geosynthetic products...

H₂Ri Geosynthetics - LCCA

Khan and Puppala 2023



Similar Life Cycle Cost Analysis (LCCA) for the H₂Ri geotextile (cradle-to-gate + End-of-life)

Field Test Sections- RS580i Geosynthetics

- Higher tensile strength and modulus
- ***** Good soil and base layer confinement
- Provides superior filtration and separation







Field Test Sections- RS580i Geosynthetics



Automated Plate Load Testing (APLT)

deformation

Permanent deformation δ_p at the end of first step 1 (100 cycles) at end of Step 4 at each test location

Back-calcuated M_{r-SG} at the end of first step 1 (100 cycles) ant end of Step 4 at each test

Falling Weight Deflectometer (FWD) Test

Celet Drop (Total: 2 Drops and drop 2 is selected) + RAP + FB

1 mils = 0.001 in.

Deformation of RS580i+RAP section was significant

Field Observations - RS580i section with RAP

- Deformation of RS580i + RAP section was more than other sections
- ✤ Need for novel RS580i series for better performance
- Future research need New series of RS580 with wicking abilities

Conclusions

- Wicking geotextile is beneficial for reinforcing pavements built on expansive soils
- Need a robust LCCA framework to realize the potential of the sutainable benefit of these novel geosynthetics
- Construction of test sections with RS580i (non-wicking geosynthetic) to analyze the new "burrito-type" design benefit
- RS580i+RAP do not provide long-term beneficial performance
- ***** RS580i+RAP section has maximum resilient and permanent deformation
- New series of RS580 with wicking fibers could be beneficial

LIFE FORMS

Project: Performance of pavement sections with wicking geosynthetics Number: 8

